

specifications

general

- ▶ Aluminum clad multi-slide doors can be specified with a 1.75" or 2.25" thickness and with 3.62" or 5.00" wide stiles. Doors can be provided up to 144.00" in height
- ▶ Custom manufactured to the specific size and configuration for each application
- ▶ Standard threshold provides a .75" (1.5" leg overall) water barrier recommended for exterior applications
- ▶ Conforms to AAMA/WDMA/CSA 101/ I.S.2-A440 Specifications, LC PG25
- ▶ Conforms to NFRC 100 for U-factor and NFRC 200 for Solar Heat Gain Coefficient (SHGC)
- ▶ Flush threshold traps and diverts water to the exterior, but will not prevent water penetration when a differential pressure exists between the inside and outside of the building. Thin-line threshold imbeds flush with the floor and provides no water protection

material

- ▶ Commercial quality 6063-T5 alloy and temper extruded aluminum
- ▶ Component parts and accessories shall be made of aluminum alloy, plated steel, stainless steel, or nonmetallic materials to resist deterioration and corrosion
- ▶ Thermally broken frames are standard
- ▶ Panel components are LVL core material or solid wood

construction

- ▶ All frame members are neatly fitted and mechanically joined at the corners with stainless steel screws
- ▶ Panel horizontal members are doweled and glued
- ▶ Extended leg on bottom rail of all operating panels penetrates a weather stripped channel in the threshold to eliminate the possibility of the panels being disengaged from the sill under wind loads
- ▶ Pocket-type doors are equipped with post interlock frame members at the interior and exterior of the pocket openings
- ▶ Post interlock frame members are designed with an integral J-channel to receive interior and exterior wall finishes
- ▶ All glazed panels removable for re-glazing and maintenance

specifications

finish

- ▶ Extruded aluminum members furnished from stock inventory available in dark bronze anodized and satin anodized
- ▶ Custom colors are available in both painted and anodized finishes
- ▶ Unless otherwise specified, painted finishes on extruded aluminum members shall conform to a minimum of AAMA 2605, Specification for High Performance Organic Coatings on Aluminum Extrusions and Panels
- ▶ Anodized finishes shall be Class 1 on dark bronze and satin anodized
- ▶ All thresholds shall be dark bronze anodized
- ▶ All wood components provided in an unfinished state

glazing

- ▶ Insulating glass conforms to ASTM E774 specification for Sealed Insulating Glass
- ▶ Units shall have a dual seal of Thermo Plastic Spacer (TPS) and silicone
- ▶ Insulating glass manufactured using 5mm (3/16") thick glass up to 40 square feet and 6mm (1/4") thick glass over 40 square feet, both with a .87" OA
- ▶ Insulating and single-pane glass conforms to ASTM Specification C1036, Standard Specification for Flat Glass
- ▶ All glazing in doors shall be fully tempered

hardware

- ▶ Sliding panels are equipped with a full mortised locking mechanism, stainless steel case and adjustable hardened steel bolt
- ▶ Vertical slide button on interior to operate lock
- ▶ Flush handle hardware available in brushed nickel or black finishes
- ▶ Optional cylinder lock with Schlage 5-pin keyway
- ▶ Each sliding panel equipped with two tandem wheel assemblies containing stainless steel ball-bearing rollers with a diameter of 2.12" or 3.00"
- ▶ Each doorframe equipped with a stainless steel adjustable strike and stainless steel roller track cover

series 2600

multi-slide door



specifications

screens (optional)

- ▶ When specified, supplied for the entire opening
- ▶ Wired with 18 x 16 charcoal-colored, vinyl-coated fiberglass mesh
- ▶ Screen frame constructed using the same basic members and hardware as the Series 600 Multi-Slide Door panels

weather stripping

- ▶ Black, woven polypropylene pile in the head, threshold, and interlock stiles
- ▶ Black extruded vinyl at the panel bottom rails and surrounding all glazing
- ▶ Shall be Q-LON bulb in the locking jamb
- ▶ Two finger vinyl in the head and jamb adjacent to the fixed panel

installation

- ▶ Installation shall be in accordance with published instructions by Western Window Systems