



NOTE: ROUGH OPENINGS SHOULD BE FLASHED WITH AN APPROPRIATE MOISTURE BARRIER IN ACCORDANCE WITH INDUSTRY STANDARDS AND/OR BUILDING CODES. USE SEALANT THAT IS RECOMMENDED BY MOISTURE BARRIER MANUFACTURE.

- 1) APPLY A CONTINUOUS 1-FINGER BEAD OF SEALANT TO THE INTERIOR FACE OF NAIL-FIN. MAKE SURE NAIL-ON FLANGE WILL MAKE FULL CONTACT AROUND ROUGH OPENING.
- 2) IMMEDIATELY PLACE WINDOW IN OPENING. WINDOW SILL SHOULD SIT LEVEL WITH FULL BEARING ON SILL BUCK.
- 3) CENTER WINDOW IN OPENING. VERIFY PLUMB AND LEVEL CONDITION OF WINDOW, MAKING SURE THE REVEAL IS EQUAL.
- 4) SECURE ALL NAIL FIN TO STRUCTURE USING SELF TAPPING SCREWS AT A MAXIMUM OF 12" O.C. WITH FIRST SCREW AT 3" FROM CORNER OF NAIL-FIN.
- 5) OPEN THE VENT SASH AS NEEDED, DRILL AND COUNTERSINK A $\frac{3}{16}$ " HOLE THROUGH WINDOW JAMB INTERIOR AT NAIL FIN LOCATION, AND EVEN WITH THE TOP HINGE.
- 6) SECURE WINDOW JAMB TO STRUCTURE USING A 10-3 $\frac{1}{2}$ FLAT HEAD SCREW. SHIM SCREW LOCATION AS NEEDED.
- 7) RECHECK PLUMB & LEVEL CONDITION OF WINDOW.
- 8) SEAL ALL SCREW HEADS WITH APPROPRIATE SEALANT.



5621 S. 25th Street Phoenix, AZ 85040 (602) 268-1300

SERIES 700 - CASEMENT WINDOW NAIL-ON FIN FRAME INSTALLATION INSTRUCTIONS

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